

2913/205  
FOOD ENGINEERING II  
Oct./Nov. 2022  
Time: 3 hours



THE KENYA NATIONAL EXAMINATIONS COUNCIL  
DIPLOMA IN FOOD SCIENCE AND PROCESSING TECHNOLOGY

MODULE II

FOOD ENGINEERING II

3 hours

INSTRUCTIONS TO CANDIDATES

*You should have the following for this examination:*

*Answer booklet;*

*Non-programmable scientific calculator.*

*This paper consists of TWO sections; A and B.*

*Answer ALL the questions in section A and any TWO questions from section B in the answer booklet provided.*

*Each question in section A carries 15 marks while each question in section B carries 20 marks.*

*Maximum marks for each part of a question are as shown.*

*Candidates should answer the questions in English.*

**This paper consists of 4 printed pages.**

**Candidates should check the question paper to ascertain that all the pages are printed as indicated and that no questions are missing.**

**SECTION A (60 marks)**

*Answer ALL the questions in this section.*

1. (a) Name **four** types of surfaces used for making screens in the food industry. (4 marks)
- (b) Explain **three** factors considered when choosing the type of screen for use in the food industry. (6 marks)
- (c) Describe the use of reels in the food industry. (5 marks)
  
2. (a) (i) Draw a graph describing constant pressure filtration on cartesian of volume of filtrate against time of filtration. (2 marks)
- (ii) Explain the shape of the graph in (i) above. (4 marks)
- (b) Differentiate between pressure filters and vacuum filters. (4 marks)
- (c) State **five** applications of filters in the food industry. (5 marks)
  
3. (a) Explain the principle of separation of skim milk and cream using a tubular bowl centrifuge. (5 marks)
- (b) Define each of the following terms as used in centrifugation:
  - (i) clarification; (2 marks)
  - (ii) desludging. (2 marks)
- (c) Explain **three operational requirements** for membranes suitable for reverse osmosis in food processing industry. (6 marks)
  
4. (a) State **five** applications of solid mixers in the food industry. (5 marks)
- (b) With the aid of a diagram, describe the mode of action of emulsifying agents in food emulsions. (7 marks)
- (c) Explain the unstable nature of mayonnaise. (3 marks)

SECTION B (40 marks)

Answer any **TWO** questions from this section.

5. (a) Describe **three** methods used to reduce the effects of rotational movement in mixing of low viscosity liquids. (6 marks)
- (b) Explain how each of the following material properties influence the degree of 'mixedness' of solids with other materials:
- (i) solubility; (2 marks)
  - (ii) shape; (2 marks)
  - (iii) density; (2 marks)
  - (iv) moisture content; (2 marks)
  - (v) size. (2 marks)
- (c) Differentiate between segregating mixers and non-segregating mixers. (4 marks)
6. (a) Identify the type of emulsion likely to be formed under the following conditions:
- (i) the emulsifying agent is more soluble in the aqueous phase. (1 mark)
  - (ii) aqueous phase is added to the oil phase as agitation is done. (1 mark)
  - (iii) higher quantity of the oil phase than the aqueous phase. (1 mark)
  - (iv) solid particles used as emulsifying agents easily wetted by the water phase. (1 mark)
- (b) Describe **four** steps involved in the production of fine emulsions. (8 marks)
- (c) With an example of a wedge resonator, explain the application of ultrasonic emulsification devices in the food industry. (8 marks)
7. (a) Describe **two** methods of applying filter aid to the filter. (6 marks)
- (b) State **four** objectives of filtration in the beer making process. (4 marks)
- (c) State **five** applications of centrifugation in the food industry. (5 marks)
- (d) A small disc of 30 cm in diameter rotates at 6,400 rev/minute. Calculate the speed of rotation required for a disc measuring 1.5 m in diameter to produce equal centrifugal force for the same solid particle. (5 marks)

$$\frac{M \cdot v^2}{r} = \frac{M \cdot v^2}{r}$$

8. (a) State five qualities of a solvent used in the extraction of oil from vegetable seeds. (5 marks)
- (b) Explain the influence of each of the following factors on the rate of extraction during solid-liquid extraction:
- (i) temperature; (3 marks)
  - (ii) size of solid particles; (3 marks)
  - (iii) concentration gradient. (2 marks)
- (c) With the aid of a labelled diagram, explain the use of roller press in the food industry. (7 marks)

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